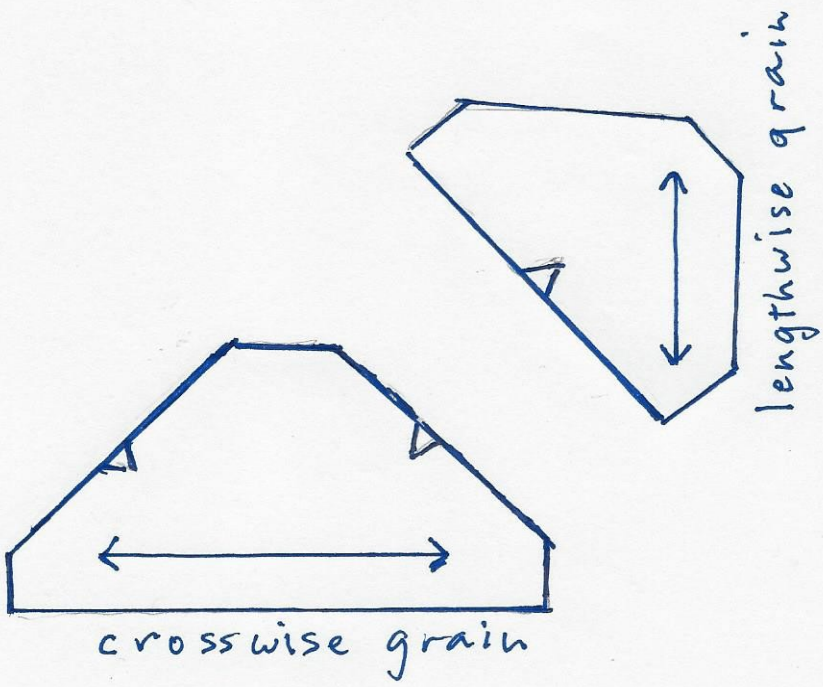
lengthwise grain
crosswise grain